

# Clarion

Xiamen Clarion Electrical Enterprise Co., Ltd

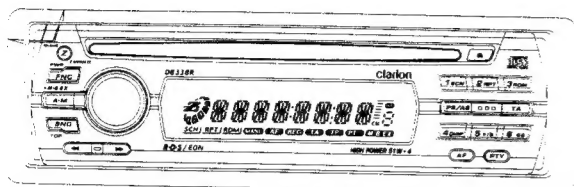
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## Service Manual



DB338R

RDS-EON FM/MW/LW

Radio CD Combination

Model **DB338R/DB338RB**  
(PE-2580E-A/E-B)

**BD239R/BD239RG**  
Model **DB238R**  
(PE-2581E-A/E-B/E-C)

### SPECIFICATIONS

#### Radio section

Tuning system: PLL synthesizer tuner  
Receiving frequencies: FM : 87.5 to 108 MHz  
(0.05 MHz steps)  
MW : 531 to 1602 kHz  
(9 kHz steps)  
LW : 153 to 279 kHz  
(3 kHz steps)

#### CD player section

System: Compact disc digital audio system  
Frequency response: 10 Hz to 20 kHz (+1/-1 dB)  
Signal to noise ratio: 100 dB (1 kHz) IHF-A  
Dynamic Range: 95 dB (1 kHz)  
Distortion: 0.01%

#### General

Output power : 27 W x 4  
(DIN45324, +B=14.4 V)  
Power supply voltage: 14.4 V DC (10.8 V to 15.6 V allowable),  
negative ground  
Power consumption: Less than 15 A  
Speaker impedance: 4ohm(4ohm to 8ohm allowable)  
Auto antenna rated current:  
500 mA or less  
Weight: 1.15 kg  
Dimensions: 178(W) x 50(H) x 155(D)mm

\* Specifications and design are subject to change without notice for further improvement.

### NOTE

\* We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not supplied.

\* CD-ROM discs cannot be played by this unit.

### COMPONENTS

#### PE-2580E/PE-2581E

Main unit	-----	1
Mounting bracket	300-7742-00	1
DCP case	335-6035-20	1
Escutcheon(OUT-ES)		1
Only PE-2580E-A/B/PE-2581E-C	370-6029-00	1
Only PE-2581E-A/B	370-6029-01	1
Parts bag	-----	
Removal key	331-2497-00	2
Rubber part	345-3653-20	1
Screw	716-0726-01	1
A-lead	850-6681-50	1

### FEATURES

- 1-Bit D/A Converters and 8-Times Oversampling Digital Filter.
- DIN Chassis with Detachable Control Face with Green Negative LC Display.

DB238R  
DB338R/DB  
BD239R/BD

To engineers in charge of repair or inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

#### 1. Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability (PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

#### 2. Place the parts and wiring back in their original positions after replacement or re-wiring.

For proper circuit construction, use of insulation tubes, bonding, gaps to PWB, etc., is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection. If extended damage is caused due to negligence during repair, the legal responsibility shall be with the repairing company.

#### 3. Check for safety after repair.

Check that the screws, parts and wires are put back securely in their original position after repair. Ensure for safety reasons there is no possibility of secondary problems around the repaired spots. If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

#### 4. Caution in removal and making wiring connection to the parts for the automobile.

Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur. If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

#### 5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc.). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

#### 6. Cautions in handling flexible PWB

Before working with a soldering iron, make sure that the iron tip temperature is around 270 °C. Take care not to apply the iron tip repeatedly (more than three times) to the same patterns. Also take care not to apply the tip with force.

#### 7. Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

#### 8. Cautions in checking that the optical pickup lights up.

The laser is focused on the disc reflection surface through the lens of the optical pickup. When checking that the laser optical diode lights up, keep your eyes more than 30cms away from the lens. Prolonged viewing of the laser within 30cms may damage your eyesight.

#### 9. Cautions in handling the optical pickup

The laser diode of the optical pickup can be damaged by electrostatic charge caused by your clothes and body. Make sure to avoid electrostatic charges on your clothes or body, or discharge static electricity before handling the optical pickup.

#### 9-1. Laser diode

The laser diode terminals are shorted for transportation in order to prevent electrostatic damage. After replacement, open the shorted circuit. When removing the pickup from the mechanism, short the terminals by soldering them to prevent this damage.

#### 9-2. Actuator

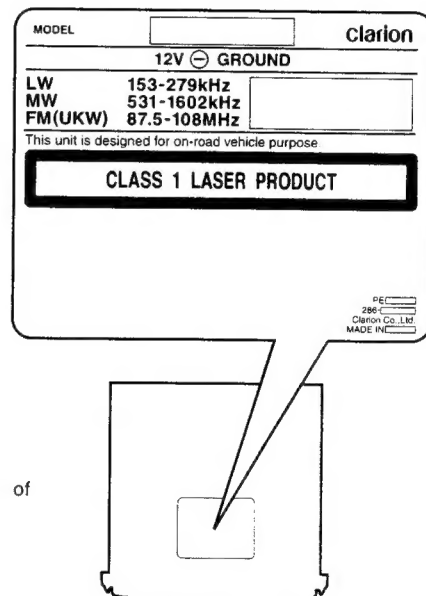
The actuator has a powerful magnetic circuit. If a magnetic material is put close to it, its characteristics will change. Ensure that no foreign substances enter through the ventilation slots in the cover.

#### 9-3. Cleaning the lens

Dust on the optical lens affects performance. To clean the lens, apply a small amount of isopropyl alcohol to lens paper and wipe the lens gently.

## CAUTIONS

This appliance contains a laser system and is classified as a "CLASS 1 LASER PRODUCT". To use this model properly, read this Owner's Manual carefully and keep this manual for your future reference. In case of any trouble with this player, please contact your nearest "AUTHORIZED service station". To prevent direct exposure to the laser beam, do not try to open the enclosure.

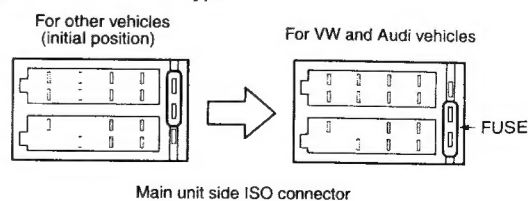


Bottom view of Main Unit

## NOTES OF ISO CONNECTOR

- For VW and Audi vehicles, change the position of fuse installation as shown on the diagram. (Figure 1)

#### ISO CONNECTOR type

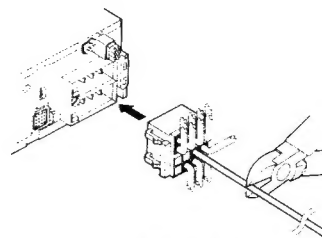


Main unit side ISO connector

Figure 1

DB238R  
DB338R/RB  
BD239R/RG

2. When the car stereo is installed in 1998 and later Volkswagen models, make sure to cut the car lead wire connected the A-5 terminal. (A breakdown could occur if the lead wire is not cut.) After cutting the lead wire, insulate the front end of the lead wire with insulation tape to prevent the risk of short-circuits. (Figure 2)



Figuer 2

Note: Before cutting the lead wire, disconnect the car battery - (negative) cable.

3. When the Main unit is also connected to an external amplifier in a wiring procedure, connect REMOTE on the external amplifier to the previously cut lead wire on the side of the connector.

## ERROR DISPLAYS

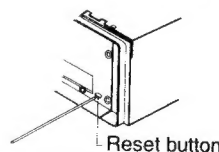
If an error occurs, one of the following displays is displayed.  
Take the measures described below to eliminate the problem.

Error Display	Cause	Measure
<b>ERROR 2</b>	A CD is caught inside the CD deck and is not ejected.	This is a failure of CD deck' s mechanism.
<b>ERROR 3</b>	A CD cannot be played due to scratches, etc.	Replace with a non-scratched, non-warped-disc.

If an error display other than the ones described above appears, press the reset button.

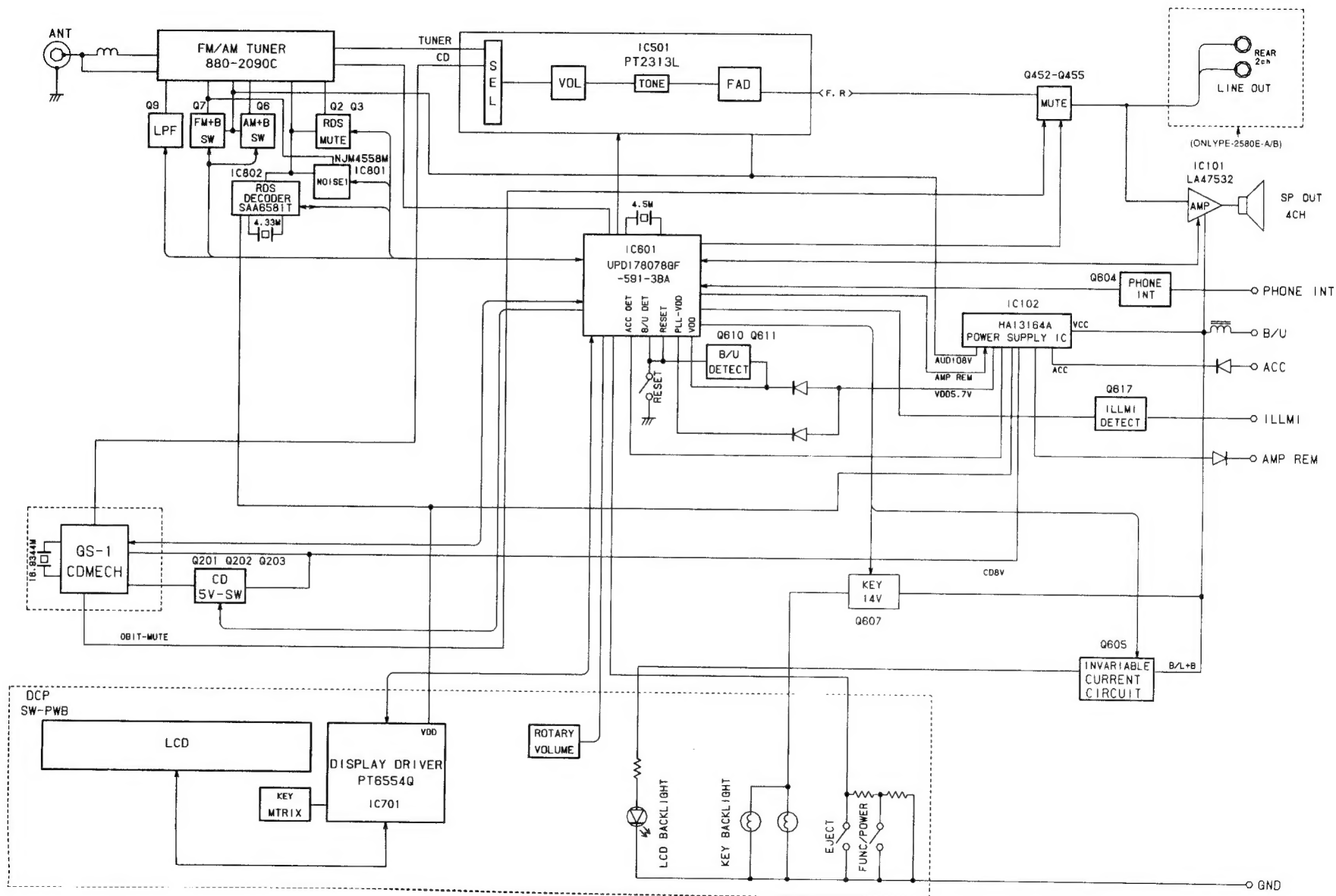
## TROUBLESHOOTING

Problem	Cause	Solution
Power does not turn on. (No sound is produced.)	Fuse is blown.	Replace with a fuse of the same amperage. If the fuse blows again.
	Incorrect wiring.	Read the attached "Installation/Wire connection Guide" once again and wire properly.
Compact disc cannot be loaded.	Another compact disc is already loaded.	Eject the compact disc before loading the new one.
Sound skips or is noisy.	Compact disc is dirty.	Clean the compact disc with a soft cloth.
	Compact disc is heavily scratched or warped.	Replace with a compact disc with no scratches.
Sound is bad directly after power is turned on.	Water droplets may form on the internal lens when the car is parked in a humid place.	Let dry for about 1 hour with the power on.
Nothing happens when buttons are pressed. Display is not accurate.	Microprocessor has malfunctioned due to noise, etc.	Turn off the power, then press the Release button and remove the DCP. Press the reset button for about 2 seconds with a thin rod.
	DCP or main unit connectors are dirty.	Wipe the dirt off with a soft cloth moistened with cleaning alcohol.



Reset button

BLOCK DIAGRAM



# EXPLANATION OF IC

052-1935-00 uPD178078GF-591-3BA CD & RDS Radio Control

## 1. Terminal Description

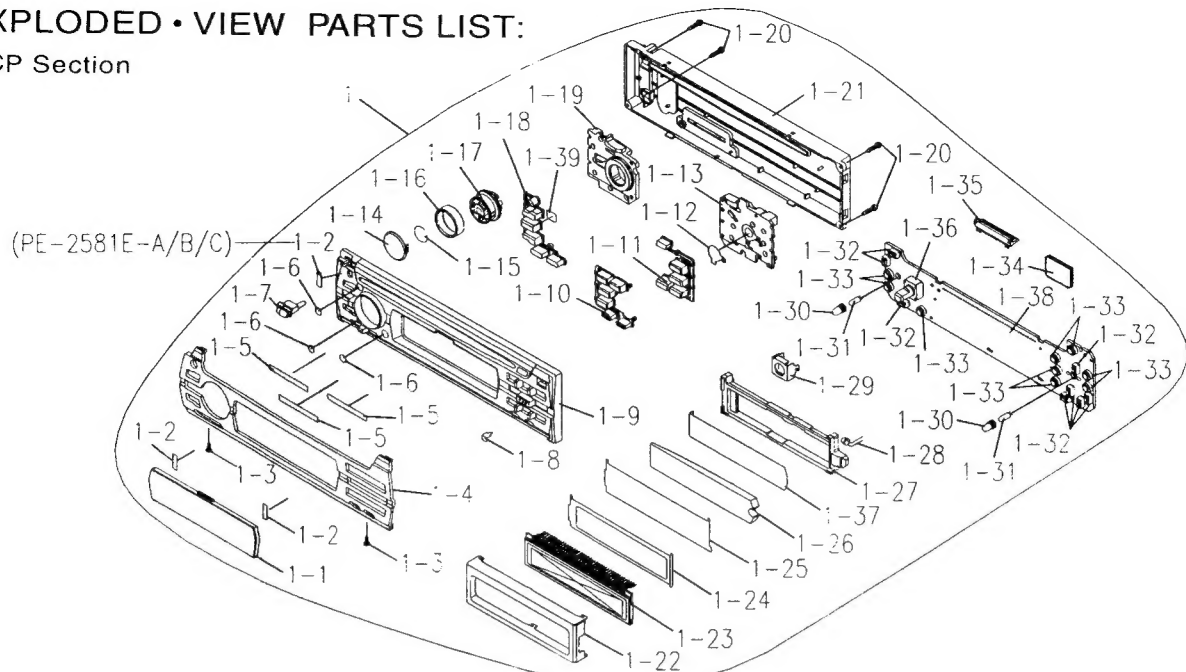
pin 1: PHONE.INT	: IN: The telephone interrupt signal input.
pin 2: KEY.INT	: IN: Key interrupting signal input.
pin 3: LCD.SI	: IN: Serial data input from the LCD driver.
pin 4: LCD.SO	: O: Serial data output to the LCD driver. ry encoder.
pin 5: LCD.SCK	: O: The clock pulse output to the LCD driver. ry encoder.
pin 6: LCD.CE	: O: The chip enable signal output to the LCD driver.
pin 7: CD.ZMT.CUT	: O: Zero cross mute cutting signal output.
pin 8: SYS.MUTE	: O: System muting signal output.
pin 9: REM +B	: O: The system power supply control signal output.
pin 10: AMP-REM	: O: Standby signal output to Audio power amplifier.
pin 11: NU	: IN: Connected to GND.
pin 12: NU	: O: Not in use.
pin 13: NU	: IN: Connected to GND.
pin 14: NU	: IN: Connected to GND.
pin 15: NU	: IN: Connected to GND.
pin 16: NU	: IN: Connected to GND.
pin 17: NU	: IN: Connected to GND.
pin 18: NU	: IN: Connected to GND.
pin 19: NU	: IN: Connected to GND.
pin 20: NOISE-DISCHG	: O: RDS noise discharge signal output.
pin 21: VOL.CLK	: O: The clock pulse output to the volume IC.
pin 22: VOL.DATA	: O: The serial data output to the volume IC.
pin 23: KEY.A/D	: IN: Input terminal of A/D converter for Key judgment.
pin 24: RDS-SM	: IN: The input terminal of Internal A/D converter to monitor the FM radio field strength.
pin 25: RDS-NOISE	: IN: RDS noise level detector input.
pin 26: NU	: IN: Connected to GND.
pin 27: VDD	: - : Positive supply voltage.
pin 28: VOL.CW	: IN: Volume control pulse input from the rotary encoder.
pin 29: VOL.CCW	: IN: Volume control pulse input from the rotary encoder.
pin 30: NU	: IN: Connected to GND.
pin 31: NU	: IN: Connected to GND.
pin 32: GND	: - : Ground.
pin 33: CPU REG	: - : The capacitor connection for CPU.
pin 34: VDD	: - : Positive supply voltage.
pin 35: OSC REG	: - : The capacitor connection for the internal oscillator.
pin 36: X.OUT	: - : Crystal connection.
pin 37: X.IN	: - : Crystal connection.
pin 38: GND	: - : Ground.
pin 39: NU	: IN: Connected to GND.
pin 40: GND	: - : Ground.
pin 41: AM-IF	: - : The input terminal of the internal counter for AM IF.
pin 42: FM-IF	: - : The input terminal of the internal counter for FM IF.
pin 43: VDDPLL	: - : Positive supply voltage for PLL.
pin 44: FM-OSC	: - : The input terminal of the internal counter for FM OSC ( Local Oscillation ).
pin 45: AM-OSC	: - : The input terminal of the internal counter for AM OSC ( Local Oscillation ).
pin 46: GND	: - : Ground.
pin 47: FM-VT	: - : The PLL error signal output for FM.
pin 48: AM-VT	: - : The PLL error signal output for AM.
pin 49: GND	: - : Ground.
pin 50: RESET	: - : Reset signal input.

pin 51: RDS.CLK	: IN: RDS clock pulse input.
pin 52: RDS.DATA	: IN: RDS serial data input.
pin 53: FM.ON	: O: FM ON signal output.
pin 54: AM.ON	: O: AM ON signal output.
pin 55: MUTE.SPEED	: O: Station detection speedup command output.
pin 56: IF.REQ	: O: IF counter output.
pin 57: FM.ST/SD	: IN: This port detects the station detection signal.
pin 58: RDS.MUTE	: O: RDS mute signal output.
pin 59: M-TEST	: IN: The diagnosis ON signal input.
pin 60: TEST.ST	: O: Stereo display check command output.
pin 61: NU	: IN: Not in use.
pin 62: FM-DX/LO	: O: FM DX LOCAL control switch.
pin 63: NU	: IN: Not in use.
pin 64: NU	: IN: Not in use.
pin 65: NU	: IN: Not in use.
pin 66: CD-5V.REM	: O: 5V CD power supply circuit control signal output.
pin 67: ILL-REM	: O: The power supply ON signal output for the illumination.
pin 68: NU	: IN: Not in use.
pin 69: CD-TR-B	: IN: The photo sensor signal input from the CD mechanism.
pin 70: CD-TR-A	: IN: The photo sensor signal input from the CD mechanism.
pin 71: ILL-DET	: IN: Illumination ON signal input.
pin 72: CD-LDCONT	: I/O: Loading control signal input/output.
pin 73: CD-LDMUT	: O: CD Loading Mute signal output.
pin 74: CD-UBCK	: O: The clock pulse output to the CD IC.
pin 75: CD.BUS 3	: I/O: The data bus.
pin 76: CD.BUS 2	: I/O: The data bus.
pin 77: CD.BUS 1	: I/O: The data bus.
pin 78: B/U.DET	: IN: Backup detection signal input.
pin 79: ACC.DET	: IN: ACC detection signal input.
pin 80: DC-OFFSET-DET	: IN: Power IC offset signal input.
pin 81: CD.SBSY	: IN: The sub Q data request command input from the CD IC.
pin 82: GND	: - : Ground.
pin 83: CD.BUS 0	: I/O: The data bus.
pin 84: CD.CCE	: O: The chip enable signal output to the CD IC.
pin 85: CD-SSTOP	: IN: A loading, detects the chucking. And next, detects the inside limit of the pick up position.
pin 86: CD-CHCK.SW	: IN: The CD disk chucking signal input from the CD mechanism.
pin 87: NU	: IN: Connected to GND.
pin 88: RDS-TEST	: IN: The power supply ON signal output for the illumination.
pin 89: NU	: IN: Connected to GND.
pin 90: CD-RESET	: O: The reset pulse output to the CD IC.
pin 91: NU	: IN: Connected to GND.
pin 92: AM-DX/LO	: O: The sensitivity selection signal output.
pin 93: NU	: IN: Connected to GND.
pin 94: DIM-CONT	: O: The dimmer control signal output.
pin 95: NU	: IN: Connected to GND.
pin 96: STAND-BY	: O: Standby signal output.
pin 97: NU	: IN: Connected to GND.
pin 98: NU	: IN: Connected to GND.
pin 99: VDD	: - : Positive supply voltage.
pin100: GND	: - : Ground.

DB238R  
DB338R/AB  
BD239R/AG

# EXPLODED • VIEW PARTS LIST:

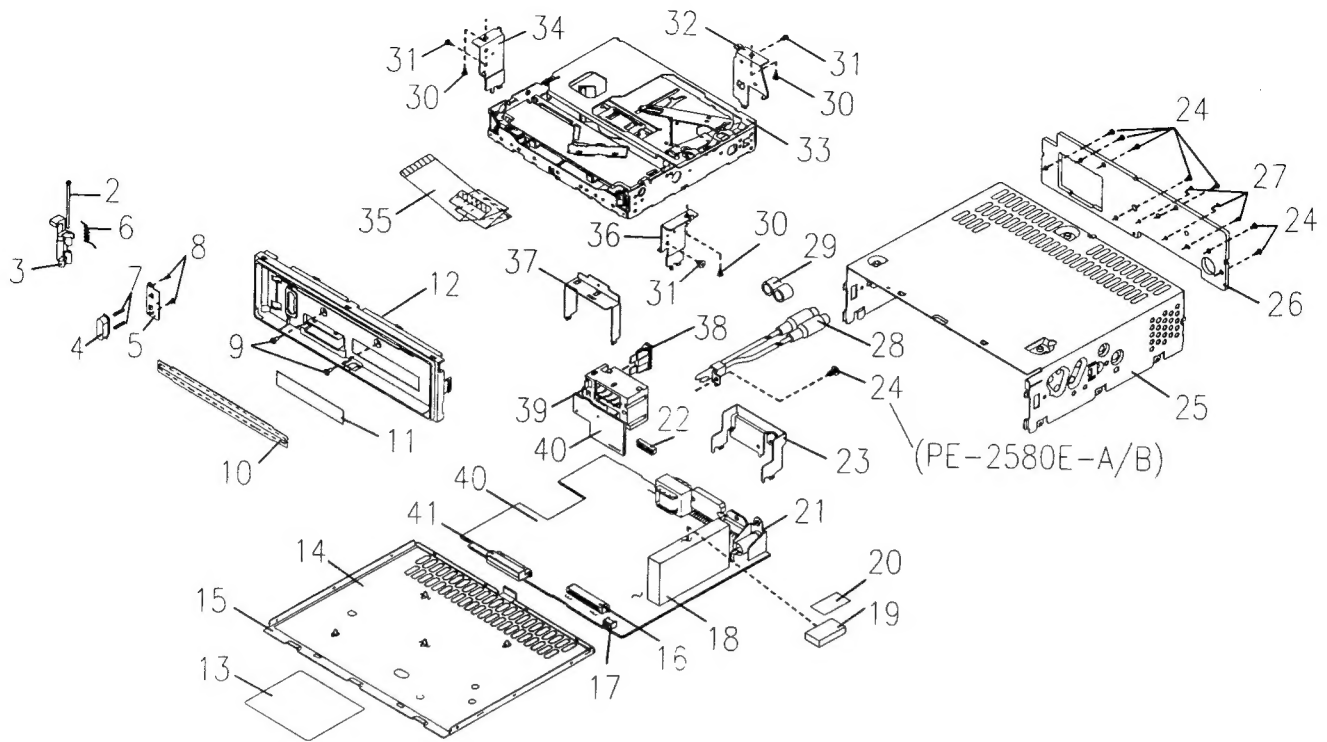
DCP Section



NO.	PARTS NO.	DESCRIPTION	Q'TY	NO.	PARTS NO.	DESCRIPTION	Q'TY
1	DCP-434-700	DCP ASSY(PE-2580E-A)	1	1-17	380-5551-00	KNOB	1
	DCP-435-700	DCP ASSY(PE-2580E-B)	1	1-18	382-6638-00	BUTTON(A)	1
	DCP-437-700	DCP ASSY(PE-2581E-A)	1	1-19	380-6913-00	ILLUMI PLATE	1
	DCP-438-700	DCP ASSY(PE-2581E-B)	1	1-20	716-0872-11	SCREW(M1.7 x 6)	5
	DCP-436-700	DCP ASSY(PE-2581E-C)	1	1-21	335-6897-00	REAR CVR	1
1-1	373-1003-00	DIAL-CVR	1	1-22	331-3571-00	LCD CVR	1
1-2	347-7000-00	DOUBLE FACE (PE-2580E-A/B)	2	1-23	379-1264-41	INDICATOR (PE-2580E-A/ PE-2581E-A/B/C)	1
		(PE-2581E-A/B/C)	3		379-1264-40	INDICATOR (PE-2580E-B)	1
1-3	778-6019-01	SCREW(PE-2580E-A/B) (M1.7 x 6)	2	1-24	347-7005-00	BLACK FILM	1
1-4	371-5737-00	FACE PANEL(PE-2580E-A)	1	1-25	347-7006-00	FILM	1
	371-5737-01	FACE PANEL(PE-2580E-B)	1	1-26	335-6891-00	ILLUMI PLATE	1
	335-6915-00	FACE PANEL(PE-2581E-A)	1	1-27	335-6890-00	LCD HOLDER	1
	335-6915-01	FACE PANEL(PE-2581E-B)	1	1-28	001-7046-00	DIODE(PE-2580E-A/ PE-2581E-C)	1
	335-6915-02	FACE PANEL(PE-2581E-C)	1		001-7030-02	DIODE(PE-2580E-B)	1
1-5	347-7003-00	DOUBLE FACE	3		001-7070-00	DIODE(PE-2581E-A)	1
1-6	347-7004-00	DOUBLE FACE	3		001-7030-05	DIODE(PE-2581E-B)	1
1-7	382-6615-00	BUTTON (PE-2580E-A/B/ PE-2581E-C)	1	1-29	331-3337-00	VR-HOLDER	1
	382-6615-01	BUTTON (PE-2581E-A/B)	1	1-30	345-5231-00	LAMP CAP(PE-2580E-A/ PE-2581E-C)	2
1-8	331-3601-00	SURGE PLATE (PE-2580E-A/B)	1		345-5231-01	LAMP CAP(PE-2580E-B)	2
1-9	370-6032-00	ESCUTCHEON(PE-2580 E-A/B/PE-2581E-C)	1		345-5231-02	LAMP CAP(PE-2581E-A)	2
	370-6032-01	ESCUTCHEON (PE-2581E-A/B)	1		345-5231-03	LAMP CAP(PE-2581E-B)	2
1-10	382-6639-00	BUTTON(B)	1	1-31	017-0444-00	PILOT LAMP	2
1-11	382-6640-00	BUTTON(C)	1	1-32	013-6016-50	SWITCH	8
1-12	347-7002-00	SHADE	1	1-33	013-6005-51	SWITCH	9
1-13	335-6914-00	ILLUMI PLATE	1	1-34	051-6013-50	IC	1
1-14	380-5553-00	KNOB (CAP)	1	1-35	076-0615-00	PLUG	1
1-15	347-6988-00	DOUBLE FACE	1	1-36	016-9900-84	VR W/SHAFT	1
1-16	345-5228-00	RUBBER RING	1	1-37	347-7007-00	REFLECTOR	1
				1-38	039-2300-00	SWITCH PWB (WITHOUT COMPONENT)	1
				1-39	347-7001-00	SHADE	1

DB238R  
DB338R/RB  
BD239R/RG

# Main Section



NO.	PARTS NO.	DESCRIPTION	QTY
2	341-1627-00	SHAFT	1
3	335-5915-01	HOOK	1
4	382-4078-00	BUTTON(P-OUT)	1
5	331-2594-00	HOOK PLATE	1
6	750-3219-00	SPRING(F-HOOK)	1
7	750-3173-00	SPRING	2
8	716-0778-00	WAVE SCREW(M2 x 6)	2
9	780-2607-02	MACHINE SCREW(M2.6 x 7)	2
10	346-0097-00	LEATHER SHEET	1
11	291-0067-00	STICKER	1
12	370-6027-00	ESCUTCHEON(I)	1
13	286-6140-00	SETPLATE (PE-2580E-A)	1
	286-6141-00	SETPLATE (PE-2580E-B)	1
	286-6142-00	SETPLATE (PE-2581E-A)	1
	286-6143-00	SETPLATE (PE-2581E-B)	1
	286-6144-00	SETPLATE (PE-2581E-C)	1
14	347-6880-01	INSULATOR	1
15	311-1859-02	LOWER CASE	1
16	074-1237-76	OUTLET SOCKET	1
17	013-6103-00	TACT SWITCH	1
18	880-2090C	TUNER	1
19	345-5312-00	CUSHION	1
20	347-6341-00	E-SHEET	1
21	092-4000-51	ANT-RECEPT	1
22	076-0552-09	PLUG	1

NO.	PARTS NO.	DESCRIPTION	QTY
23	331-3612-00	IC HOLDER	1
24	714-3006-81	MACHINE SCREW(M3 x 6) (PE-2580E-A/B)	8
		(PE-2581E-A/B/C)	7
25	310-1778-00	UPPER CASE	1
26	313-1849-01	HEAT SINK	1
27	714-2610-81	MACHINE SCREW	3
28	855-5426-53	RCA PIN CORD (PE-2580E-A/B)	1
29	345-3799-20	RUBBER PART (PE-2580E-A/B)	2
30	714-3004-81	MECHINE SCREW(M3 x 4)	3
31	780-2603-02	MECHINE SCREW(M2.6 x 4)	3
32	331-3427-00	MECH BRKT(B)	1
33	929-0221-80	CD-MECH-MODULE	1
34	331-3570-00	MECH BRKT(L)	1
35	816-2627-50	FLAT CABLE	1
36	331-3569-00	MECH BRKT(R)	1
37	331-3426-00	CONNECT HOLDER	1
38	060-0057-57	ATUO-FUSE	1
39	074-1285-00	OUTLET SOCKET	1
40	039-2301-00	MAIN PWB (WITHOUT COMPONENT)	1
41	074-1217-00	OUTLET SOCKET	1



# ELECTRICAL PARTS LIST:

## Main PWB (B1) section

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
IC101	051-2050-00	LA47532	L2	010-2285-56	BLM21B222S	C111	172-3331-15	50V0.033uF
IC102	051-3295-00	HA13164A	L3	010-2230-69	5.6uH	C112	172-3331-15	50V0.033uF
IC501	051-5031-90	PT2313L	L52	010-2003-04	COIL	C113	172-3331-15	50V0.033uF
IC601	052-1935-00	UPD178078GF-591-3BA	L101	009-9006-60	CHOKES	C114	172-3331-15	50V0.033uF
IC801	051-0350-93	NJM4558M	L401	010-2285-56	BLM21B222S	C115	172-3331-15	50V0.033uF
IC802	051-4607-90	SAA6581T			(PE-2580E-A/B)	C116	172-3331-15	50V0.033uF
Q2	125-0199-93	KRA103S	L402	010-2285-56	BLM21B222S	C117	172-3331-15	50V0.033uF
Q3	125-4012-90	KTD1304			(PE-2580E-A/B)	C118	178-4742-78	25V0.47uF
Q4	198-0669-00	2SK669	L403	010-2285-56	BLM21B222S	C119	178-4742-78	25V0.47uF
Q6	125-3004-90	KTA1504S			(PE-2580E-A/B)	C120	178-4742-78	25V0.47uF
Q7	125-3004-90	KTA1504S	L601	010-2230-88	220uH	C121	178-4742-78	25V0.47uF
Q8	125-2199-93	KRC103S	L602	010-2230-52	0.22uH	C122	166-4711-50	50V470PF
Q9	198-0669-00	2SK669	L603	010-6003-02	10uH	C123	166-4711-50	50V470PF
Q10	192-2712-51	2SC2712GR	L604	010-2230-52	0.22uH	C124	166-4711-50	50V470PF
Q11	192-2712-51	2SC2712GR	L605	010-2230-64	2.2uH	C125	166-4711-50	50V470PF
Q13	125-2199-93	KRC103S	L606	010-2230-64	2.2uH	C126	166-4711-50	50V470PF
Q14	125-2199-93	KRC103S	L851	010-2230-88	220uH	C127	166-4711-50	50V470PF
Q201	125-4011-90	KTD863	X601	061-1064-00	4.5MHz	C128	166-4711-50	50V470PF
Q202	125-4011-90	KTD863	X891	061-3013-00	4.33MHz	C129	166-4711-50	50V470PF
Q203	125-0199-92	KRA102S	C1	168-2232-55	25V0.022uF	C130	166-4711-50	50V100PF
Q452	125-4012-90	KTD1304	C2	182-4753-65	50V4.7uF	C214	042-0447-00	16V2200uF
Q453	125-4012-90	KTD1304	C3	168-1022-55	50V1000PF	C243	182-1073-35	16V100uF
Q454	125-4012-90	KTD1304	C4	182-1053-65	50V1uF	C457	166-4711-50	50V470PF
Q455	125-4012-90	KTD1304	C5	168-2232-55	25V0.022uF	C458	182-1063-35	16V10uF
Q501	125-2199-96	KRC106S	C6	168-2232-55	25V0.022uF	C459	182-1063-35	16V10uF
Q502	125-0199-96	KRA106S	C7	182-4763-35	16V47uF	C460	182-1063-35	16V10uF
Q503	125-4010-90	KTC3875S	C8	168-2232-55	25V0.022uF	C461	182-1063-35	16V10uF
Q504	125-2199-96	KRC106S	C9	168-2232-55	25V0.022uF	C501	182-2253-65	50V2.2uF
Q507	125-2199-93	KRC103S	C10	168-6822-55	50V6800PF	C502	182-2253-65	50V2.2uF
Q604	125-3004-90	KTA1504S	C11	182-1073-35	16V100uF	C503	182-2253-65	50V2.2uF
Q605	125-3005-90	KTA1273	C12	042-0631-50	10V100uF	C504	182-2253-65	50V2.2uF
Q606	125-2199-93	KRC103S	C13	168-1032-55	50V0.01uF	C505	168-4722-55	50V4700PF
Q607	125-3005-90	KTA1273	C14	166-2096-50	50V2PF	C506	168-4722-55	50V4700PF
Q610	125-0199-92	KRA102S	C15	166-4711-50	50V470PF	C507	168-1042-78	25V0.1uF
Q611	125-4010-90	KTC3875S	C16	168-1032-55	50V0.01uF	C509	182-2263-35	16V22uF
Q616	125-2199-93	KRC103S	C17	168-5622-55	50V5600PF	C510	168-2722-55	50V2700PF
Q617	125-4010-90	KTC3875S	C18	182-3353-65	50V3.3uF	C511	168-2722-55	50V2700PF
Q801	125-2199-92	KRC102S	C19	168-3335-56	50V0.033uF	C512	178-4742-78	25V0.47uF
Q802	125-4011-90	KTD863	C22	166-1011-50	50V100PF	C513	178-4742-78	25V0.47uF
D102	001-0466-90	S5688B	C24	166-3311-50	50V330PF	C514	182-2253-65	50V2.2uF
D103	001-0466-90	S5688B	C27	168-1032-55	50V0.01uF	C515	182-2253-65	50V2.2uF
D104	001-0466-90	S5688B	C28	168-2232-55	25V0.022uF	C516	168-1042-78	25V0.1uF
D105	001-0466-90	S5688B	C29	168-4732-78	50V0.047uF	C517	168-1042-78	25V0.1uF
D106	001-0466-90	S5688B	C30	168-1022-55	50V1000PF	C518	168-1042-78	25V0.1uF
D107	001-0466-90	S5688B	C31	168-1022-55	50V1000PF	C519	168-1042-78	25V0.1uF
D108	001-0466-90	S5688B	C32	166-1011-50	50V100PF	C520	168-1822-55	50V1800PF
D109	001-0466-90	S5688B	C34	168-1022-55	50V1000PF	C521	168-1822-55	50V1800PF
D110	001-0347-44	MA4082M	C35	166-1011-50	50V100PF	C522	166-1011-50	50V100PF
D201	001-0347-32	MA4056M	C55	166-2201-50	50V22PF	C523	182-1073-35	16V100uF
D203	001-0592-00	RM4Z	C66	166-2201-50	50V22PF	C524	182-4753-65	50V4.7uF
D204	001-0466-90	S5688B	C67	168-1032-55	50V0.01uF	C525	166-1011-50	50V100PF
D205	001-0466-90	S5688B	C68	168-1022-55	50V1000PF	C526	166-1011-50	50V100PF
D501	001-0517-90	1SS355	C69	168-1022-55	50V1000PF	C527	166-1011-50	50V100PF
D502	001-0517-90	1SS355	C70	168-1022-55	50V1000PF	C528	166-1011-50	50V100PF
D601	001-0347-25	MA4047L	C71	168-1022-55	50V1000PF	C529	168-1042-78	25V0.1uF
D604	001-0517-90	1SS355	C101	178-2242-78	25V0.22uF	C530	168-1042-78	25V0.1uF
D605	001-0517-90	1SS355	C102	178-4742-78	25V0.47uF	C601	168-1032-55	50V0.01uF
D606	001-0347-10	MA4030L	C103	178-4742-78	25V0.47uF	C602	168-1042-78	25V0.1uF
D612	001-0517-90	1SS355	C104	178-4742-78	25V0.47uF	C603	168-1042-78	25V0.1uF
D613	001-0466-90	S5688B	C105	178-4742-78	25V0.47uF	C604	182-3353-65	50V3.3uF
D614	001-0517-90	1SS355	C106	182-4763-35	16V47uF	C605	166-1007-50	50V10PF
D615	001-0466-90	S5688B	C107	182-2263-35	16V22uF	C606	166-1011-50	50V100PF
D801	001-0517-90	1SS355	C108	172-2231-15	50V0.022uF	C607	182-1073-35	16V100uF
D802	001-0517-90	1SS355	C109	182-3353-65	50V3.3uF	C608	168-1032-55	50V0.01uF
L1	010-2285-56	BLM21B222S	C110	172-3331-15	50V0.033uF	C609	168-1042-78	25V0.1uF

DB238R  
DB338R/RB  
BD239R/RG



REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
C610	168-1042-78	25V0.1uF	R23	119-1021-15	1/16W1kohm	R537	119-8221-15	1/16W8.2kohm
C611	168-1042-78	25V0.1uF	R24	119-2221-15	1/16W2.2kohm	R538	119-1021-15	1/16W1kohm
C612	182-4763-35	16V47uF	R25	119-2221-15	1/16W2.2kohm	R540	119-2231-15	1/16W22kohm
C613	042-0631-50	10V100uF	R31	119-1031-15	1/16W10kohm	R602	119-1041-15	1/16W100kohm
C614	168-1042-78	25V0.1uF	R100	119-1031-15	1/16W10kohm	R604	119-1031-15	1/16W10kohm
C615	166-1011-50	50V100PF	R101	119-0000-05	0kohm	R606	119-6831-15	1/16W68kohm
C616	166-1201-50	50V12PF	R102	119-1031-15	1/16W10kohm	R611	119-1041-15	1/16W100kohm
C618	168-1042-78	25V0.1uF	R103	119-1231-15	1/16W12kohm	R612	119-1041-15	1/16W100kohm
C620	168-1032-55	50V0.01uF	R105	119-1021-15	1/16W1kohm	R613	119-4731-15	1/16W47kohm
C625	182-4763-15	6.3V47uF	R110	119-2291-15	1/16W2.2ohm	R614	119-4731-15	1/16W47kohm
C626	182-1063-35	16V10uF	R111	119-2291-15	1/16W2.2ohm	R615	119-4731-15	1/16W47kohm
C627	168-1032-55	50V0.01uF	R112	119-2291-15	1/16W2.2ohm	R616	119-4721-15	1/16W4.7kohm
C628	168-4732-78	50V0.047uF	R113	119-2291-15	1/16W2.2ohm	R617	119-1031-15	1/16W10kohm
C629	168-1022-55	50V1000PF	R114	119-2291-15	1/16W2.2ohm	R618	116-1511-15	1/4W150ohm
C630	168-1022-55	50V1000PF	R115	119-2291-15	1/16W2.2ohm	R619	116-1221-15	1/4W1.2kohm
C631	168-1022-55	50V1000PF	R116	119-2291-15	1/16W2.2ohm	R620	119-2231-15	1/16W22kohm
C632	168-1022-55	50V1000PF	R117	119-2291-15	1/16W2.2ohm	R621	119-2231-15	1/16W22kohm
C633	182-2263-35	16V22uF	R201	116-2291-15	1/4WS2.2ohm	R624	119-1041-15	1/16W100kohm
C801	168-2232-55	25V0.022uF	R202	116-2291-15	1/4WS2.2ohm	R625	119-1041-15	1/16W100kohm
C802	166-8211-50	50V820PF	R203	116-2211-15	1/4WS220ohm	R626	119-1031-15	1/16W10kohm
C803	166-6811-50	50V680PF	R205	116-4721-15	1/4W4.7kohm	R627	119-1031-15	1/16W10kohm
C804	168-1032-55	50V0.01uF	R470	119-2231-15	1/16W22kohm	R630	119-2231-15	1/16W22kohm
C805	168-2232-55	25V0.022uF	R471	119-2231-15	1/16W22kohm	R631	119-4721-15	1/16W4.7kohm
C806	182-4763-35	16V47uF	R472	119-2231-15	1/16W22kohm	R632	119-1031-15	1/16W10kohm
C807	182-2253-65	50V2.2uF	R473	119-2231-15	1/16W22kohm	R635	119-1021-15	1/16W1kohm
C858	166-3311-50	50V330PF	R476	119-3311-15	1/16W330ohm	R636	119-1021-15	1/16W1kohm
C859	166-5611-50	50V560PF	R477	119-3311-15	1/16W330ohm	R637	119-1021-15	1/16W1kohm
C860	166-4701-50	50V47PF	R478	119-3311-15	1/16W330ohm	R638	116-1031-15	1/4W10kohm
C861	166-5601-50	50V56PF	R479	119-3311-15	1/16W330ohm	R639	116-1021-15	1/4W1kohm
C862	182-4763-15	6.3V47uF	R481	119-1021-15	1/16W1kohm	R647	119-4721-15	1/16W4.7kohm
C863	168-1042-78	25V0.1uF	R482	119-1021-15	1/16W1kohm	R648	119-4721-15	1/16W4.7kohm
C864	168-1042-78	25V0.1uF	R483	119-1021-15	1/16W1kohm	R649	119-1031-15	1/16W10kohm
C907	168-1032-55	50V0.01uF	R484	119-1021-15	1/16W1kohm	R653	119-5611-15	1/16W560ohm
R1	119-1021-15	1/16W1kohm	R485	119-1021-15	1/16W1kohm	R654	119-1031-15	1/16W10kohm
R2	119-5611-15	1/16W560ohm	R486	119-1021-15	1/16W1kohm	R655	119-4731-15	1/16W47kohm
R3	119-3311-15	1/16W330ohm	R501	119-2221-15	1/16W2.2kohm	R656	116-2231-15	1/4W22kohm
R4	119-3341-15	1/16W330kohm	R502	119-2221-15	1/16W2.2kohm	R657	119-1031-15	1/16W10kohm
R5	119-4721-15	1/16W4.7kohm	R503	119-5621-15	1/16W5.6kohm	R801	119-3331-15	1/16W33kohm
R6	119-1021-15	1/16W1kohm	R504	119-5621-15	1/16W5.6kohm	R802	119-1031-15	1/16W10kohm
R7	119-5621-15	1/16W5.6kohm	R505	119-1031-15	1/16W10kohm	R803	119-1041-15	1/16W100kohm
R8	119-1031-15	1/16W10kohm	R506	119-1031-15	1/16W10kohm	R804	119-2211-15	1/16W220ohm
R9	119-1011-15	1/16W100ohm	R507	119-2721-15	1/16W2.7kohm	R805	119-1231-15	1/16W12kohm
R10	119-4721-15	1/16W4.7kohm	R508	119-2721-15	1/16W2.7kohm	R806	119-3321-15	1/16W3.3kohm
R12	116-3311-15	1/4W330ohm	R509	119-2721-15	1/16W2.7kohm	R807	116-3311-15	1/4W330ohm
R14	119-5631-15	1/16W56kohm	R510	119-2721-15	1/16W2.7kohm	SUP51	060-0122-91	DSP141N
R16	119-2221-15	1/16W2.2kohm	R511	119-1011-15	1/16W100ohm	VR101	012-4431-13	470kohm
R17	119-5631-15	1/16W56kohm	R512	119-1011-15	1/16W100ohm	S601	013-6103-00	SWITCH
R18	119-1031-15	1/16W10kohm	R513	119-1011-15	1/16W100ohm	J602	074-1217-00	OUTLETSOCKET
R19	119-1031-15	1/16W10kohm	R514	119-1011-15	1/16W100ohm	J603	074-1237-76	OUTLETSOCKET
R20	119-4721-15	1/16W4.7kohm	R515	119-1011-15	1/16W100ohm			
R21	119-1021-15	1/16W1kohm	R516	119-1011-15	1/16W100ohm			

### Switch PWB (B2) section

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
IC701	051-6013-50	PT6554LQ	D703	001-0529-41	MA8075M			(PE-2581E-A/B/C)
D701	001-7030-02	DIODE	D704	001-0529-41	MA8075M	D712	001-0529-35	MA8062M
		(PE-2580E-B)	D705	001-0529-41	MA8075M			(PE-2581E-A/B/C)
	001-7030-05	DIODE	D706	001-0529-41	MA8075M	D713	001-0529-35	MA8062M
		(PE-2581E-B)	D707	001-0529-35	MA8062M			(PE-2581E-A/B/C)
	001-7046-00	DIODE	D708	001-0529-35	MA8062M	C701	168-4732-78	50V0.047uF
		(PE-2580E-A)			(PE-2581E-A/B/C)	C702	168-4732-78	50V0.047uF
	001-7046-00	DIODE	D709	001-0529-35	MA8062M	C703	168-4732-78	50V0.047uF
		(PE-2581E-C)			(PE-2581E-A/B/C)	C704	168-1022-55	50V1000PF
	001-7070-00	DIODE	D710	001-0529-35	MA8062M	R701	119-1031-15	1/16W10kohm
		(PE-2581E-A)			(PE-2581E-A/B/C)	R702	119-4731-15	1/16W47kohm
D702	001-0529-35	MA8062M	D711	001-0529-35	MA8062M	R703	119-1241-15	1/16W12kohm

REF No.	PART No.	DESCRIPTION
R704	119-3921-15	1/16W3.9kohm
R705	119-2221-15	1/16W2.2kohm
R706	119-2221-15	1/16W2.2kohm
R707	119-2221-15	1/16W2.2kohm
R708	119-4711-15	1/16W470ohm
R709	119-4711-15	1/16W470ohm
S701	013-6016-50	SWITCH
S702	013-6005-51	SWITCH
S703	013-6005-51	SWITCH

REF No.	PART No.	DESCRIPTION
S704	013-6016-50	SWITCH
S705	013-6016-50	SWITCH
S706	013-6016-50	SWITCH
S707	013-6016-50	SWITCH
S708	013-6016-50	SWITCH
S709	013-6005-51	SWITCH
S710	013-6005-51	SWITCH
S711	013-6005-51	SWITCH
S712	013-6016-50	SWITCH

REF No.	PART No.	DESCRIPTION
S713	013-6005-51	SWITCH
S714	013-6005-51	SWITCH
S715	013-6005-51	SWITCH
S716	016-9900-84	VR W/SHAFT
S717	013-6016-50	SWITCH
S718	013-6005-51	SWITCH
J701	076-0615-00	PLUG
PL701	017-0444-00	PILOT LAMP
PL702	017-0444-00	PILOT LAMP

# ISO PWB (B3) section

REF No.	PART No.	DESCRIPTION
J601	074-1285-00	ISO CONNECTOR

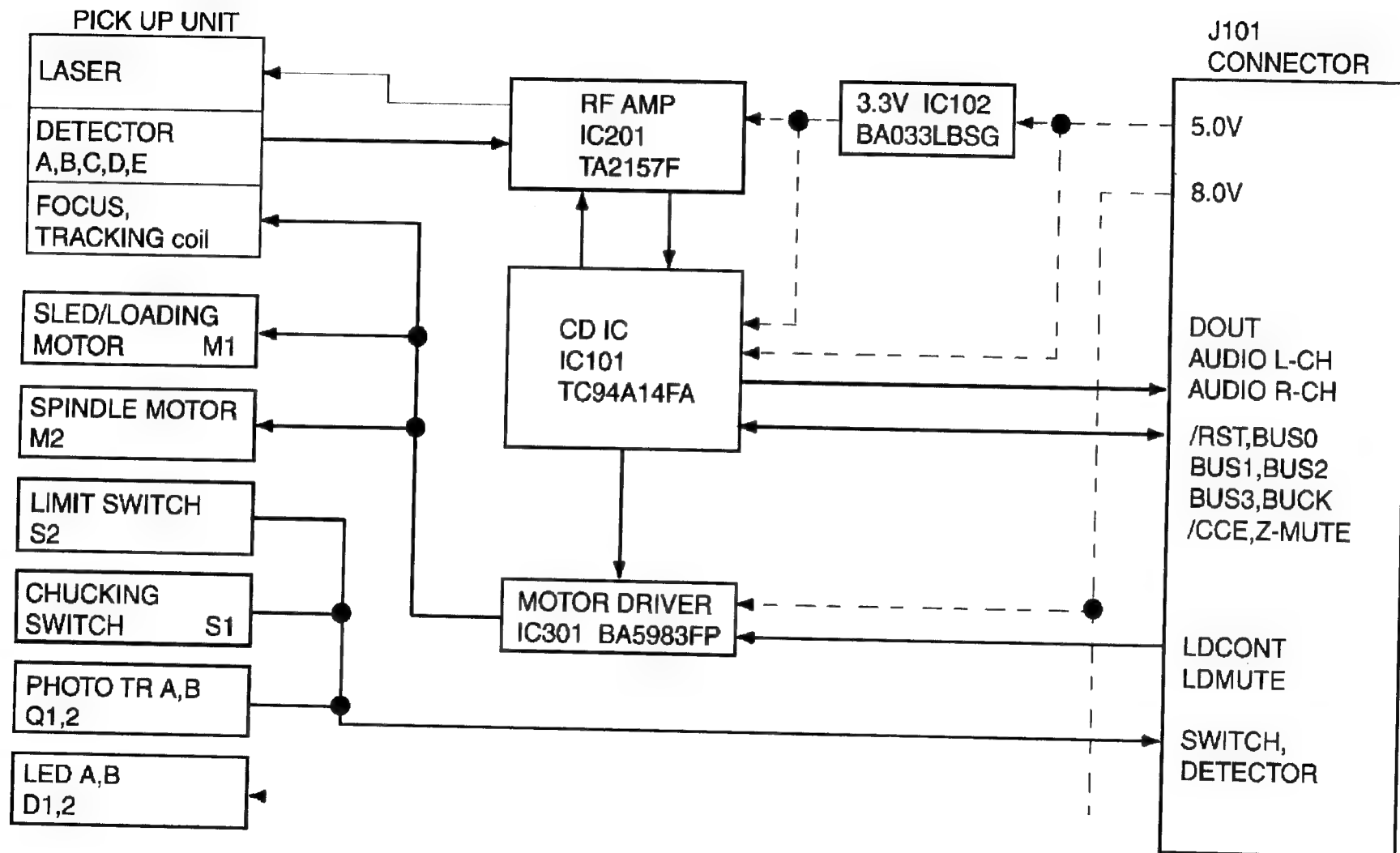
REF No.	PART No.	DESCRIPTION
FUSE	060-0057-57	15A

REF No.	PART No.	DESCRIPTION
P1	076-0552-09	9P

DB238R  
DB338R/RB  
BD239R/RG

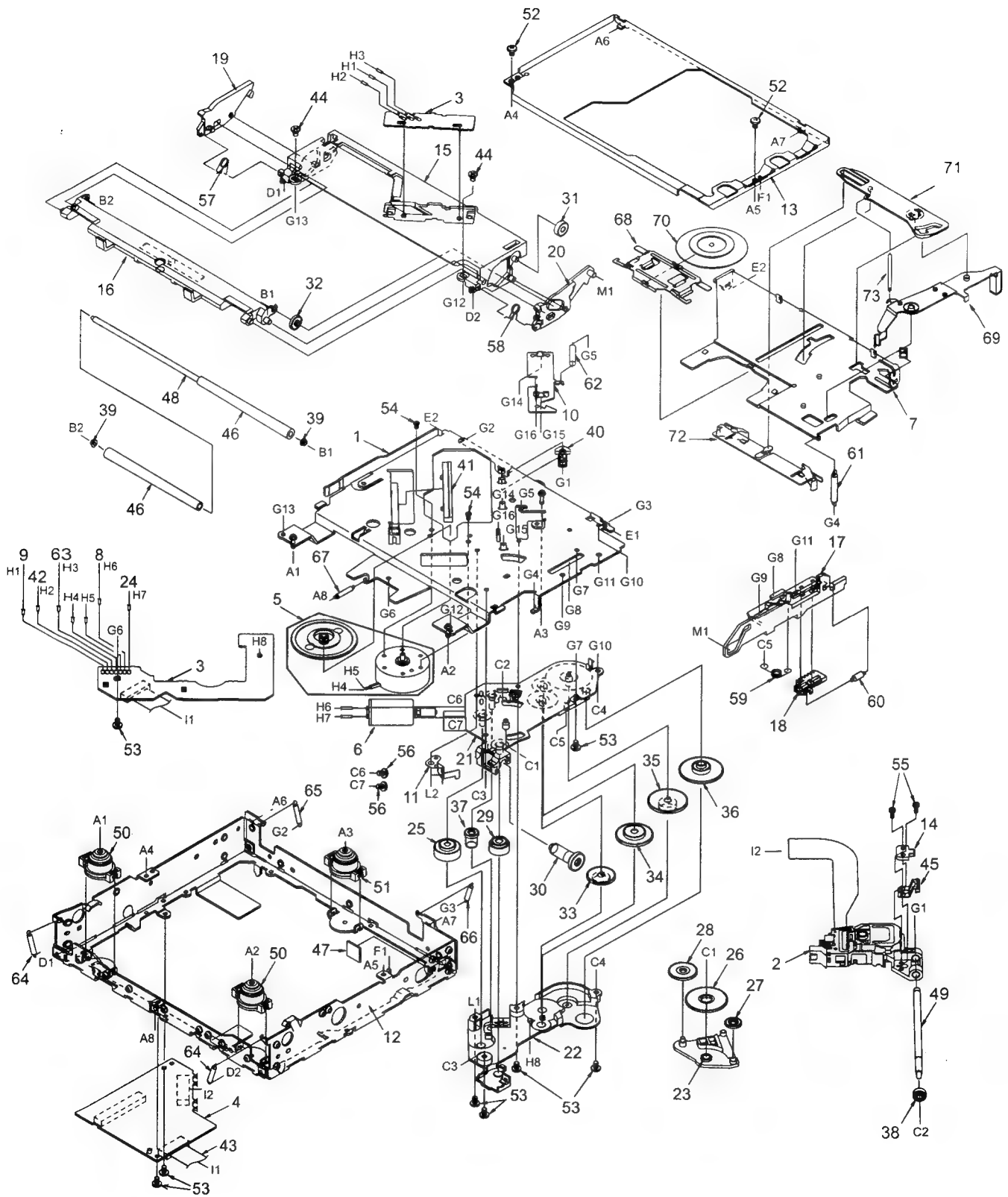
# BLOCK DIAGRAM

CD mechanism section 929-0221-80



# EXPLODED VIEW:

CD mechanism section 929-0221-80



DB238R  
DB338R/RB  
BD239R/RG

# PARTS LIST:

CD mechanism section 929-0221-80

NO.	PARTS NO.	DESCRIPTION	QTY
1	966-0595-25	DRIVE PLATE ASSY	1
2	969-0065-30	PICK UP UNIT	1
3	039-1944-21	LED PWB (WITHOUT COMPONENT)	1
4	039-1945-20	CD PWB (WITHOUT COMPONENT)	1
5	SMA-182-100	MOTOR ASSY(SPINDLE)	1
6	SMA-183-100	MOTOR ASSY(SLED)	1
7	620-1022-24	CLAMPER LINK	1
8	803-4906-60	VINYL COAT WIRE(ORG)	1
9	816-2591-00	LEAD WIRE(YEL)	1
10	620-1025-22	ID-LOCK PLATE	1
11	620-1026-21	SPRING PLATE	1
12	620-1027-25	LOWER CHASSIS	1
13	620-1028-22	UPPER CHASSIS	1
14	966-0638-20	SH-RACK-ASSY	1
15	621-0598-26	UPPER GUIDE	1
16	621-0599-25	ROLLER GUIDE	1
17	621-0600-25	SHIFT LEVER	1
18	621-0601-21	RACK	1
19	621-0602-22	LOCK ARM(L)	1
20	621-0603-25	LOCK ARM(R)	1
21	621-0604-22	GEAR BASE	1
22	621-0605-22	GEAR COVER	1
23	621-0606-21	IDLE CASE	1
24	816-2590-00	VINYL COAT WIRE(GRN)	1
25	621-0608-21	SECOND GEAR	1
26	621-0609-20	BASE GEAR	1
27	621-0610-20	IDLE GEAR A	1
28	621-0611-20	IDLE GEAR B	1
29	621-0612-21	ROLLER GEAR A	1
30	621-0613-20	ROLLER GEAR B	1
31	621-0614-20	ROLLER GEAR C	1
32	621-0615-21	ROLLER GEAR D	1
33	621-0616-20	POWER GEAR A	1
34	621-0617-20	POWER GEAR B	1
35	621-0618-20	POWER GEAR C	1
36	621-0619-20	POWER GEAR D	1

NO.	PARTS NO.	DESCRIPTION	QTY
37	621-0620-20	THREAD GEAR A	1
38	621-0621-20	THREAD GEAR B	1
39	621-0622-21	ROLLER SLEEVE	2
40	621-0623-22	LS-HOLDER	1
41	621-0624-22	GUIDE RAIL	1
42	816-2593-00	LEAD WIRE(PUR)	1
43	816-2542-01	FLAT WIRE(10P)	1
44	716-3473-00	SCREW	2
45	621-0709-20	SH-BASE	1
46	621-0629-20	LOADING ROLLER	2
47	345-8704-20	CUSHION RUBBER	1
48	622-1571-21	ROLLER SHAFT	1
49	624-0018-01	LEAD SCREW	1
50	629-0081-20	DAMPER F	2
51	629-0082-20	DAMPER R	1
52	714-2003-81	MACHINE SCREW	2
53	716-1507-00	SCREW	8
54	716-1733-00	SCREW	2
55	716-3469-00	SCREW	2
56	716-3446-00	SCREW	2
57	750-3465-21	ROLLER SPRING(L)	1
58	750-3466-20	ROLLER SPRING(R)	1
59	750-3467-21	SHIFT SPRING	1
60	750-3468-20	RACK SPRING	1
61	750-3469-20	CLAMPER SPRING	1
62	750-3470-20	ID-LOCK SPRING	1
63	816-2592-00	LEAD WIRE(BLU)	1
64	750-3472-21	DR-SPRING F	2
65	750-3473-20	DR-SPRING RA	1
66	750-3474-20	DR-SPRING RB	1
67	750-3475-21	DR-SPRING C	1
68	620-1023-23	CLAMPER PLATE	1
69	620-1024-23	SENSOR ARM	1
70	621-0708-20	CLAMPER RING	1
71	621-0626-21	STOPPER LINK	1
72	621-0627-21	DISC STOPPER	1
73	750-3471-20	SENSOR SPRING	1

# ELECTRICAL PARTS LIST :

CD mechanism section 929-0221-80

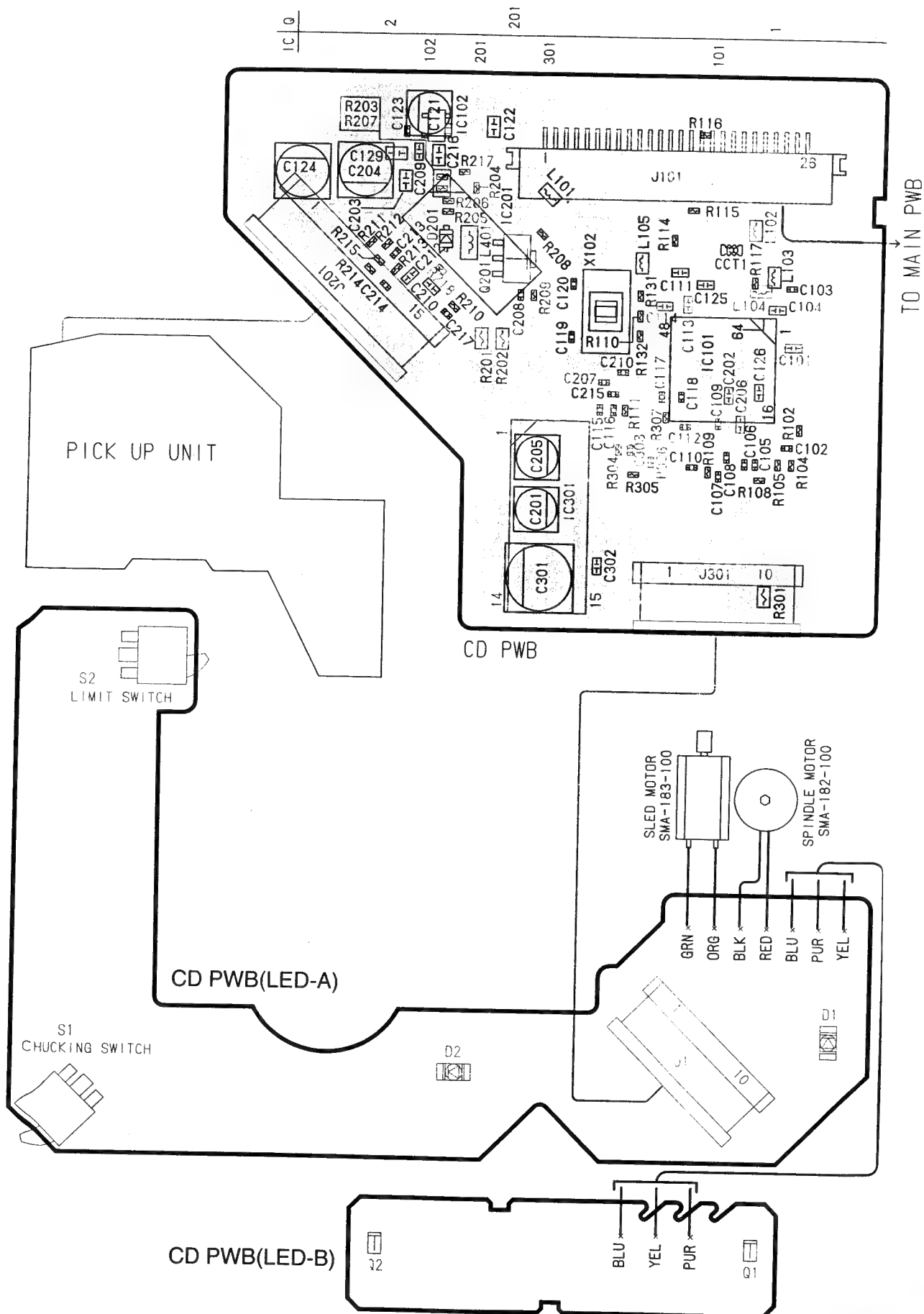
REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
C 101	168-1042-78	0.1uF	C 209	168-1042-78	0.1uF	R 115	033-2211-15	1/16W 220 ohm
C 102	045-4701-50	47pF	C 210	043-0533-50	0.047uF	R 116	033-1031-15	1/16W 10k ohm
C 103	046-4722-58	4700pF	C 211	168-1042-78	0.1uF	R 117	033-1021-15	1/16W 1k ohm
C 104	168-1042-78	0.1uF	C 212	168-1042-78	0.1uF	R 131	033-4711-15	1/16W 470 ohm
C 105	046-1532-78	0.015uF	C 213	045-5096-50	5pF	R 132	033-2211-15	1/16W 220 ohm
C 106	046-1032-78	0.01uF	C 214	045-5601-50	56pF	R 201	117-2201-15	1/10W 22 ohm
C 107	046-1032-78	0.01uF	C 215	043-0533-50	0.047uF	R 202	117-2201-15	1/10W 22 ohm
C 108	046-4722-58	4700pF	C 216	178-1052-78	1uF	R 203	033-1041-15	1/16W 100k ohm
C 109	046-1522-58	1500pF	C 217	045-1011-50	100pF	R 204	033-1041-15	1/16W 100k ohm
C 110	046-3332-78	0.033uF	C 301	163-1073-35	16V 100uF	R 205	033-1541-15	1/16W 150k ohm
C 111	168-1042-78	0.1uF	C 302	168-1042-78	0.1uF	R 206	033-1541-15	1/16W 150k ohm
C 112	046-3332-78	0.033uF	C 303	043-0533-50	0.047uF	R 207	033-1041-15	1/16W 100k ohm
C 113	168-1042-78	0.1uF	D 201	001-0516-90	MA111	R 208	033-8231-15	1/16W 82k ohm
C 114	168-1042-78	0.1uF	IC 101	051-6376-00	TC94A14FA	R 209	033-6811-15	1/16W 680 ohm
C 115	046-4712-58	470pF	IC 102	051-3279-90	BA033LBSG	R 210	033-6831-15	1/16W 68k ohm
C 116	046-4712-58	470pF	IC 201	051-5710-90	TA2157F	R 211	033-1831-15	1/16W 18k ohm
C 117	043-0533-50	0.047uF	IC 301	051-6049-08	BA5983FP-E2	R 212	033-2721-15	1/16W 2.7k ohm
C 118	043-0533-50	0.047uF	J 101	074-1228-76	26P	R 213	033-1011-15	1/16W 100 ohm
C 119	045-2701-50	27pF	J 201	074-1138-65	15P	R 214	033-1021-15	1/16W 1k ohm
C 120	045-1801-50	18pF	J 301	074-1138-60	10P	R 215	033-1031-15	1/16W 10k ohm
C 121	163-1063-35	16V 10uF	L 101	010-2285-57	BLM21B102SPT	R 217	033-1041-15	1/16W 100k ohm
C 122	178-1052-78	1uF	L 102	010-2285-57	BLM21B102SPT	R 218	033-2211-15	1/16W 220 ohm
C 123	046-1032-78	0.01uF	L 103	010-2285-57	BLM21B102SPT	R 301	117-6811-15	1/16W 680 ohm
C 124	163-1073-05	4V 100uF	L 104	010-2285-57	BLM21B102SPT	R 304	033-3921-15	1/16W 3.9k ohm
C 125	168-1042-78	0.1uF	L 105	010-2285-57	BLM21B102SPT	R 305	033-3921-15	1/16W 3.9k ohm
C 126	168-1042-78	0.1uF	L 401	010-3050-93	10uH	R 306	033-1041-15	1/16W 100k ohm
C 129	178-1052-78	1uF	Q 201	131-1188-50	2SB1188	R 307	033-2211-15	1/16W 220 ohm
C 201	163-3363-05	4V 33uF	R 102	033-5621-15	1/16W 5.6k ohm	X 102	060-1528-90	16.934M
C 202	168-1042-78	0.1uF	R 104	033-4731-15	1/16W 47k ohm	D 1	001-7058-90	AN1105W-RR
C 203	178-1052-78	1uF	R 105	033-1041-15	1/16W 100k ohm	D 2	001-7058-90	AN1105W-RR
C 204	163-1073-05	4V 100uF	R 108	033-1531-15	1/16W 15k ohm	J 1	074-1138-60	10P
C 205	163-3363-05	4V 33uF	R 109	033-1031-15	1/16W 10k ohm	Q 1	060-4015-90	PS1192H
C 206	168-1042-78	0.1uF	R 110	033-1051-15	1/16W 1M ohm	Q 2	060-4015-90	PS1192H
C 207	043-0533-50	0.047uF	R 111	033-3321-15	1/16W 3.3k ohm	S 1	013-7414-50	CHUCKING
C 208	046-6822-58	6800pF	R 114	033-2211-15	1/16W 220 ohm	S 2	013-7413-50	LIMIT

DB238R  
DB338R/RB  
BD239R/RG



# PRINTED WIRING BOARD:

CD mechanism section 929-0221-80



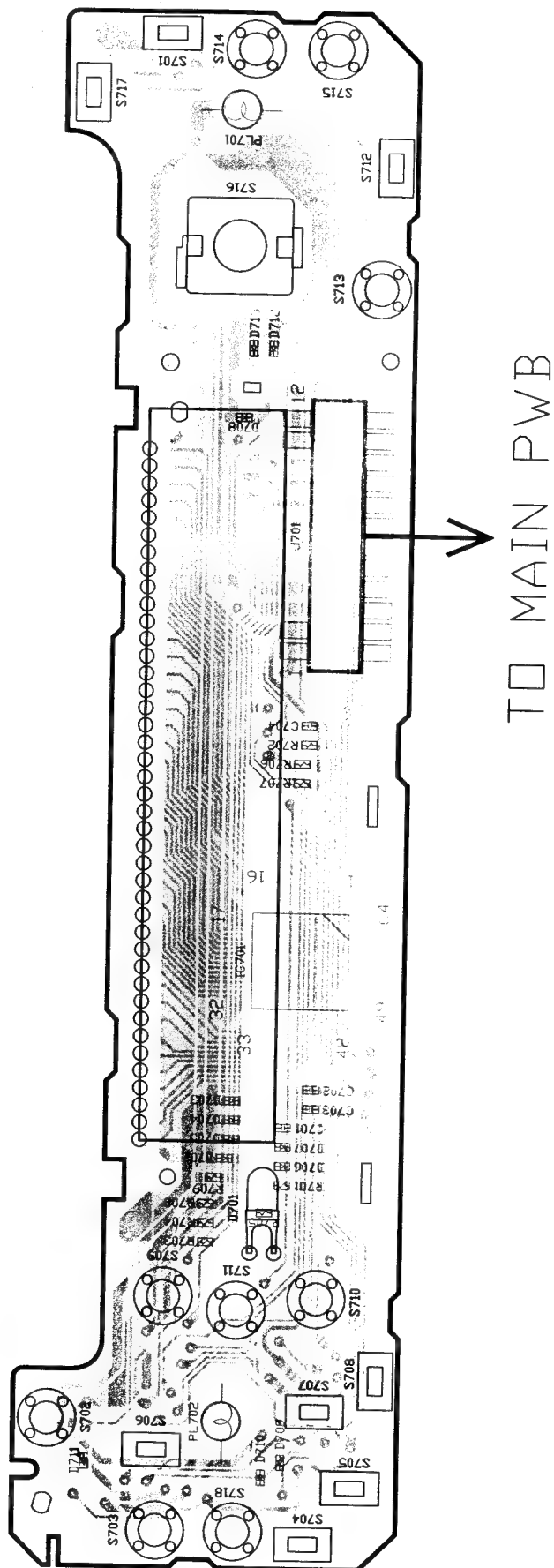
DB238R  
DB338R/RB  
BD239R/RG

## CD mechanism section 929-0221-80

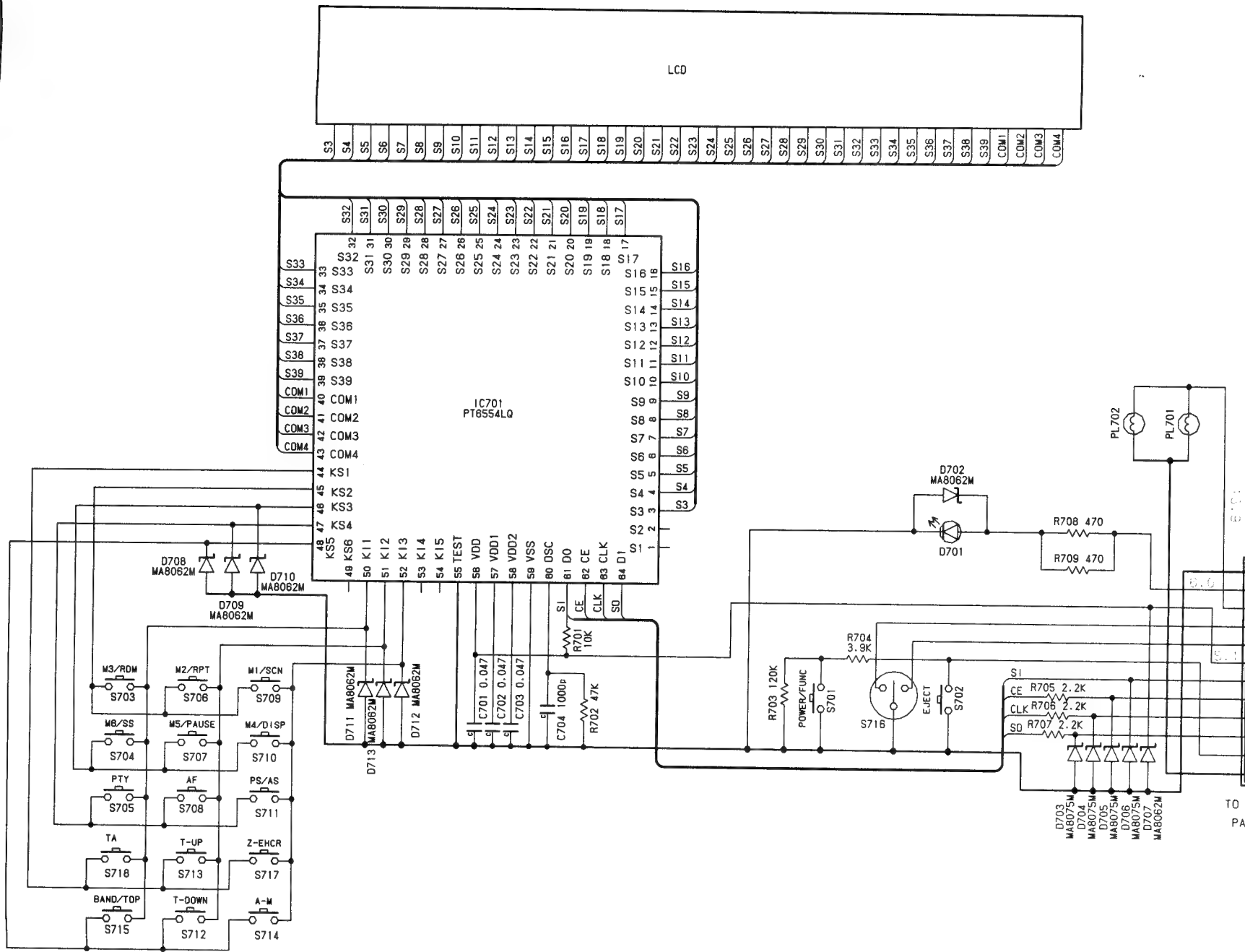


# PRINTED WIRING BOARD:

Switch PWB (B2) section



# CIRCUIT DIAGRAM: Switch PWB (B2) section



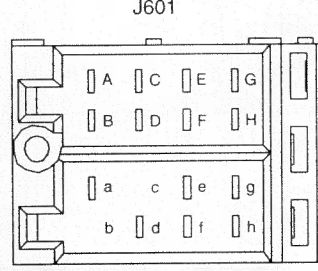
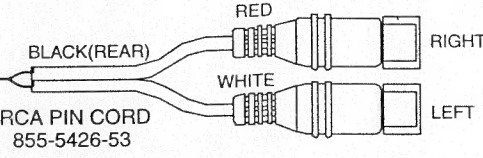
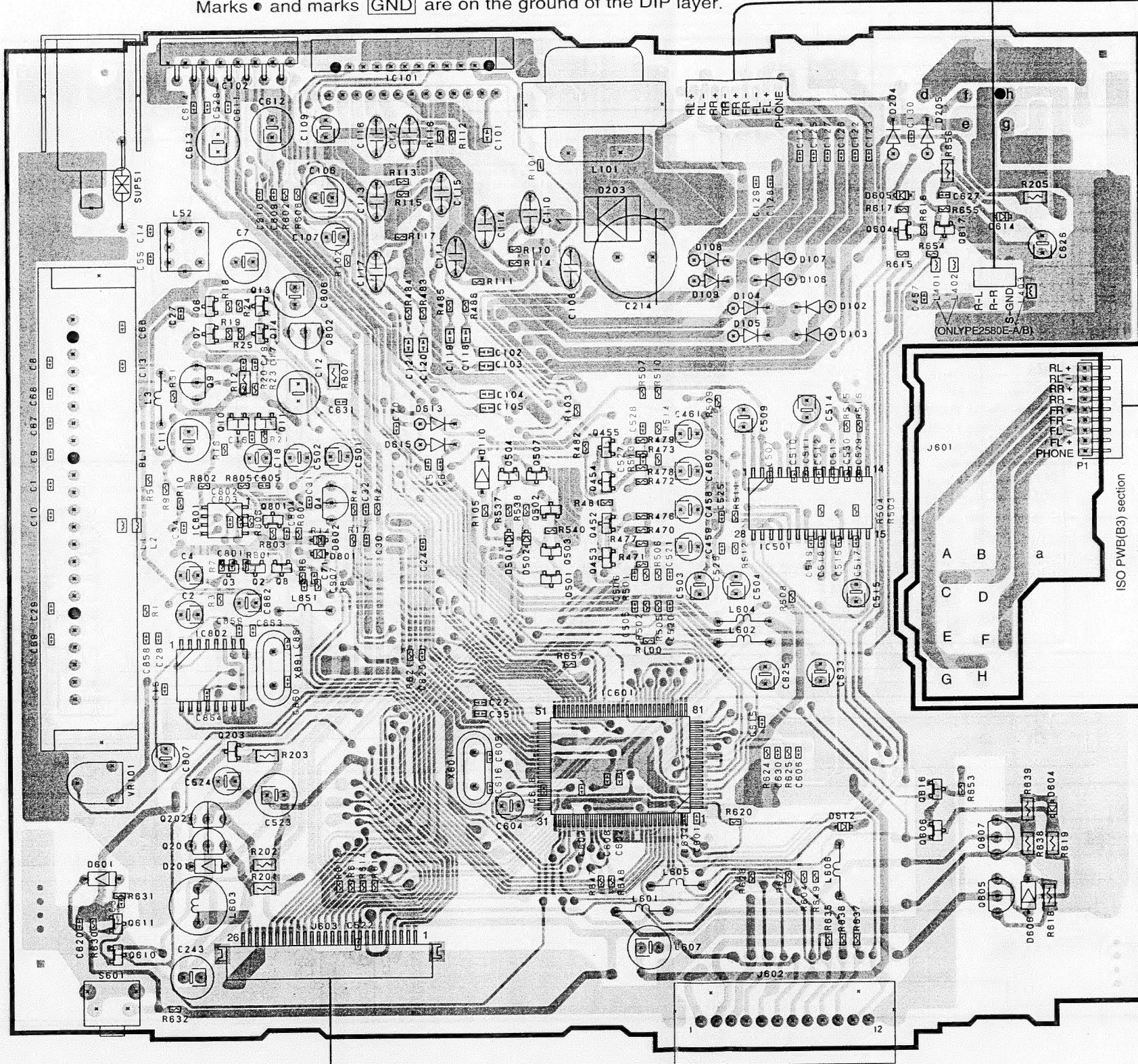
TO MAIN PWB 1/3  
PAGE 20 J602



PRINTED WIRING BOARD:  
Main PWB (B1) section

Marks ● and marks [GND] are on the ground of the DIP layer.

Q	IC
	IC101
	IC102
0504	
0617	
013	
06	
07	014
	0802
09	
010	011
	0455
0504	0507
	0454
0801	04
	0502
	0452
	0503
	0453
03	08
02	0501
	IC801
	IC501
	IC802
	IC601
0203	
0516	
0202	0506
0201	0507
0605	
0611	
0610	

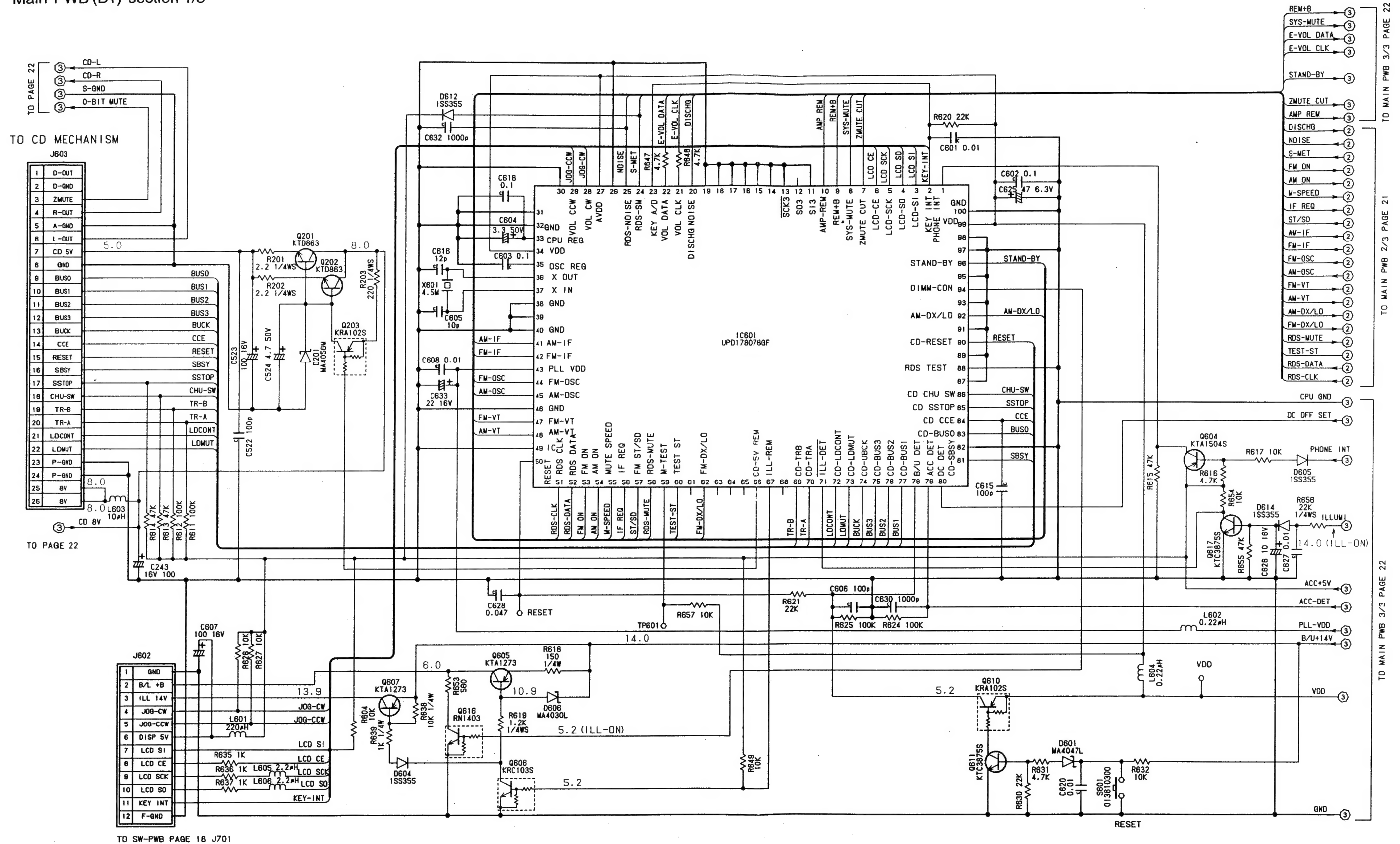


ISO CONNECTOR PLUG			
h	GROUND	H	SP-RL -
g	ACC	G	SP-RL +
f	ILLUMI	F	SP-FL -
e	REM	E	SP-FL +
d	BATTERY	D	SP-FR -
c	NO CONNECTION	C	SP-FR +
b	NO CONNECTION	B	SP-RR -
a	PHONE MUTE	A	SP-RR +

DB238R  
DB338R/RB  
BD239R/RG



**CIRCUIT DIAGRAM:**  
Main PWB (B1) section 1/3

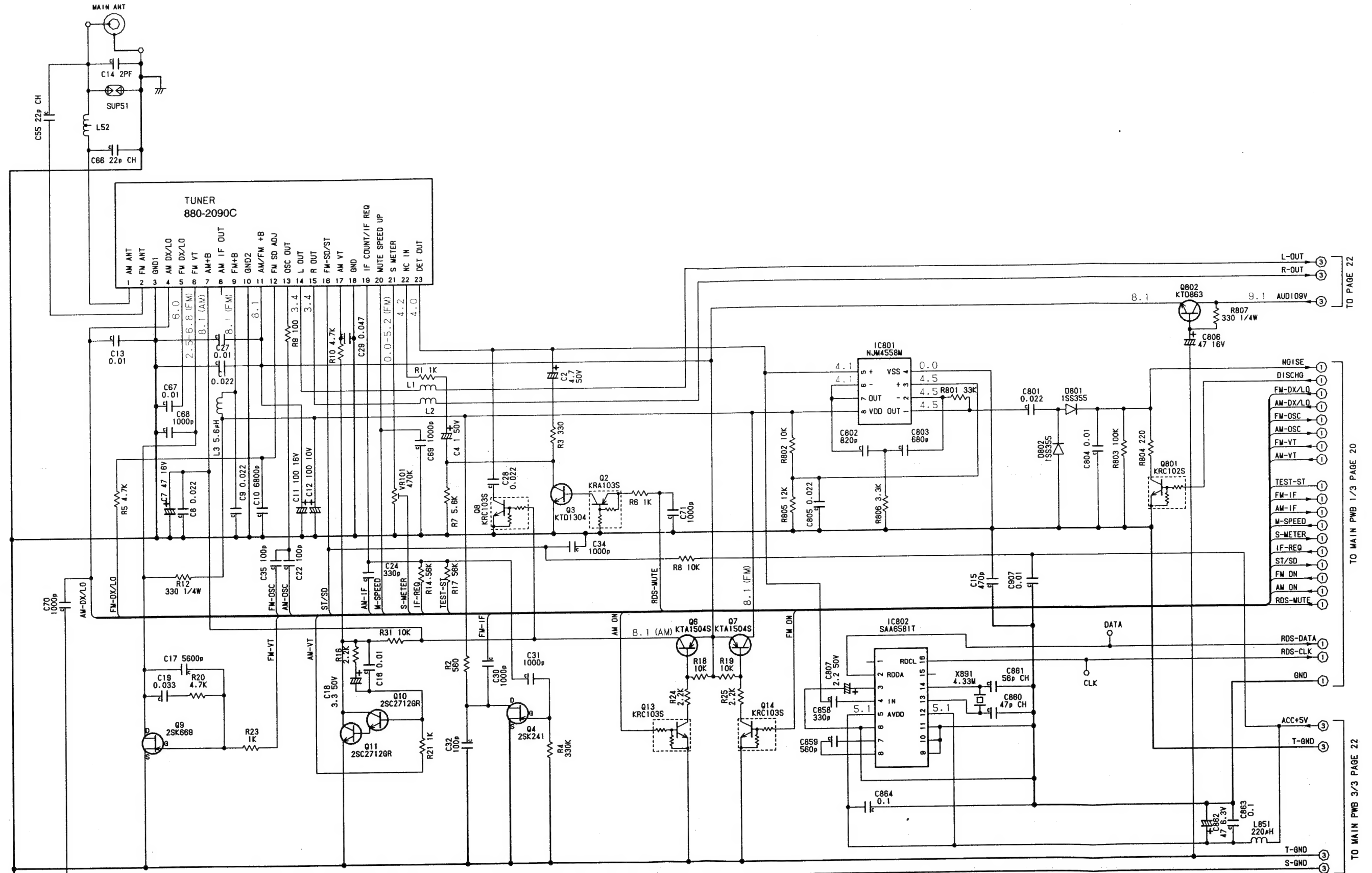


TO SW-PWB PAGE 18 J701

**DB238R**  
**DB338R/RB**  
**BD239R/RG**



CIRCUIT DIAGRAM:  
Main PWB (B1) section 2/3



DB238R  
DB338R/RB  
BD239R/RG

\*REF No.with "r(small letter)" like r101 means a jumper wire.

